

Overhaul Steps Overview

- Engine Removal
- Disconnect battery, drain fluids, and remove ancillary components
- Disassembly
- Remove cylinder head, pistons, crankshaft, and other internal parts
- Inspection
 - Check for wear, scoring, cracks, and warping
 - Measure critical components against service limits in the manual
- Component Replacement
 - Replace worn pistons, rings, bearings, and gaskets as needed
- Cleaning and Machining
 - Clean all parts thoroughly
 - Machine cylinder head and block if necessary
- Reassembly
 - Follow torque specifications and procedures outlined in the manual

