

# Mechanical engineering metal cutting viva questions

**Mechanical engineering metal cutting viva questions** are an essential part of the academic and professional assessment process for students and practitioners in the field of mechanical engineering. These questions help evaluate a candidate's understanding of the fundamental principles, processes, and applications related to metal cutting, which is a core aspect of manufacturing engineering. Preparing for these viva questions not only boosts confidence but also enhances one's knowledge of the intricate details involved in machining processes.

In this comprehensive guide, we will explore the most common and important metal cutting viva questions, organized systematically to aid effective preparation and understanding.

## Introduction to Metal Cutting in Mechanical Engineering

### What is Metal Cutting?

Metal cutting is a manufacturing process that involves removing material from a workpiece using a cutting tool to achieve desired shape, size, and surface finish. It is a subtractive process where material is removed in the form of chips.

### Types of Metal Cutting Processes

- Turning: Performed on lathes, where a single-point cutting tool removes material from a rotating workpiece.
- Milling: Involves a rotating cutter removing material from a stationary workpiece.
- Drilling: Creates holes using a rotating drill bit.
- Shaping and Planning: Used for creating flat surfaces or specific geometries.
- Grinding: For finishing surfaces to achieve high precision.

## Fundamental Concepts and Definitions

### What is the Cutting Force?

Cutting force is the force exerted by the cutting tool on the workpiece during the metal cutting process. It consists of tangential, radial, and axial components.

## Define Shear Plane and Shear Angle

- Shear Plane: The plane along which shear deformation occurs during cutting.
- Shear Angle: The angle between the shear plane and the cutting direction; it influences the cutting forces and chip formation.

## What is Chip Formation?

Chip formation is the process by which material is removed in the form of chips during cutting. The nature of chips (continuous, discontinuous, or segmented) affects the machining process and surface finish.

## Types of Cutting Tools and Materials

### Common Cutting Tool Materials

- High-Speed Steel (HSS)
- Carbide
- Cubic Boron Nitride (CBN)
- Diamond

## What are the Characteristics of a Good Cutting Tool?

- High hardness and wear resistance
- Toughness
- Good thermal stability
- Ease of sharpening and manufacturing

## Machining Parameters and Their Significance

### What are the Main Machining Parameters?

- Cutting Speed (V): The relative speed between the cutting tool and workpiece.
- Feed (f): The distance the tool advances during one revolution or pass.
- Depth of Cut (d): The thickness of the material removed in one pass.

## How do these parameters affect the machining process?

- Increasing cutting speed generally improves productivity but may lead to higher tool wear.
- Higher feed increases material removal rate but may worsen surface finish.
- Greater depth of cut enhances productivity but may increase cutting forces and tool stress.

## Machining Mechanics and Forces

### Explain the Concept of Cutting Forces

Cutting forces are the forces acting on the cutting tool during machining, comprising:

- Tangential Force ( $F_t$ )
- Radial Force ( $F_r$ )
- Axial Force ( $F_a$ )

These forces influence tool life, surface finish, and machining stability.

### What is the Relationship Between Cutting Force and Power Consumption?

Power consumption in machining is directly proportional to the cutting forces and cutting speed, expressed as:

$$P = F_t \times V$$

where  $P$  is power,  $F_t$  is tangential force, and  $V$  is cutting speed.

## Heat Generation and Tool Wear

### Where Does the Heat Come From During Metal Cutting?

The heat is generated mainly due to plastic deformation of the work material and friction between the tool and workpiece.

### How Does Heat Affect Tool Life?

Excessive heat accelerates tool wear, causes thermal expansion, and may lead to tool failure. Proper cooling and lubrication are essential to manage heat.

### Describe Types of Tool Wear

- Crater Wear: Formation of a wear crater on the rake face.
- Flank Wear: Wear on the flank face of the tool.
- Built-up Edge (BUE): Accumulation of work material on the tool edge.

## **Machining Parameters Optimization and Surface Finish**

### **How Does Surface Finish Depend on Machining Parameters?**

Surface finish improves with lower feed and depth of cut, higher cutting speeds (up to an optimal point), and proper tool condition.

### **What is the Role of Cooling and Lubrication?**

Cooling reduces heat and friction, prolonging tool life, while lubrication minimizes friction and prevents tool adhesion.

## **Specialized Topics in Metal Cutting**

### **What are the Different Types of Chips?**

- Continuous Chips: Smooth, associated with high-speed machining and good surface finish.
- Discontinuous Chips: Fragmented, caused by low ductility or interrupted cutting.
- Segmented Chips: Formed due to cyclic shear and strain hardening.

### **Explain the Concept of Machinability**

Machinability refers to the ease with which a material can be machined, considering factors like tool wear, surface finish, and cutting forces.

### **What Factors Affect Machinability?**

- Material properties (hardness, ductility)
- Cutting speed and feed
- Tool material and geometry
- Coolant application

## **Common Viva Questions and Model Answers**

### **Q1: What is the significance of the shear angle in machining?**

Answer: The shear angle influences the ease of cutting and the forces involved. A higher shear angle reduces cutting forces and power consumption, leading to smoother chip flow and better surface finish.

### **Q2: How does increasing cutting speed affect tool wear?**

Answer: Increasing cutting speed generally accelerates tool wear due to higher temperatures at the cutting interface, leading to thermal softening of the tool material and faster deterioration.

### **Q3: What are the main advantages of carbide tools over high-speed steel?**

Answer: Carbide tools offer higher hardness, wear resistance, and can operate at higher cutting speeds, resulting in increased productivity and longer tool life.

### **Q4: Describe the effect of feed rate on surface finish.**

Answer: A higher feed rate tends to worsen surface finish because it results in larger chip thickness and more pronounced tool marks; conversely, a lower feed rate produces a smoother surface.

### **Q5: Why is proper coolant application important in metal cutting?**

Answer: Proper coolant reduces heat generation, minimizes thermal expansion and tool wear, improves surface finish, and prevents tool adhesion and workpiece deformation.

## **Preparation Tips for Metal Cutting Viva**

- Understand fundamental concepts thoroughly.
- Be familiar with different machining processes and their applications.
- Practice answering common viva questions concisely and confidently.
- Review diagrams and sketches of cutting forces, chip formation, and tool geometry.
- Keep abreast of recent advances in cutting tool materials and machining techniques.

## **Conclusion**

Mastering mechanical engineering metal cutting viva questions is vital for students and professionals aiming to excel in manufacturing and machining disciplines. A solid grasp of the principles of cutting mechanics, tool materials, process parameters, and their effects on quality and efficiency can significantly enhance performance in practical assessments and real-world applications. Regular revision, understanding concepts deeply, and practicing viva questions will ensure comprehensive preparation and confidence in facing viva voce examinations.

### Meta Description:

Discover essential mechanical engineering metal cutting viva questions, covering fundamental concepts, machining processes, forces, tool materials, and tips for exam success. Prepare effectively for your viva today!

### Mechanical Engineering Metal Cutting Viva Questions: An In-Depth Review

In the realm of mechanical engineering, metal cutting stands as a fundamental process underpinning manufacturing and fabrication industries worldwide. As students, engineers, and professionals prepare for viva voce examinations, a comprehensive understanding of metal cutting concepts is paramount. This article delves into the core viva questions related to mechanical engineering metal cutting, providing a structured and detailed overview to aid learners in mastering this essential subject.

## Introduction to Metal Cutting in Mechanical Engineering

Metal cutting is a process involving the removal of material from a workpiece using a cutting tool to achieve desired dimensions and surface finish. It forms the backbone of manufacturing operations such as turning, milling, drilling, and shaping. Understanding the principles, tools, and phenomena involved in metal cutting is critical for effective and efficient manufacturing.

Common themes in viva questions include the types of cutting tools, cutting forces, chip formation, tool wear, and machine parameters. These questions test both theoretical knowledge and practical insights into metal cutting processes.

## Common Viva Questions in Mechanical Engineering Metal Cutting

Below, we explore key viva questions categorized into fundamental and advanced topics, accompanied by detailed explanations to foster comprehensive understanding.

### Fundamental Viva Questions

#### - What is metal cutting? Describe its significance in manufacturing.

Metal cutting involves removing material from a workpiece to produce a desired shape or size. It is essential in manufacturing because it enables mass production of complex components with high precision and surface quality, forming the basis of machining operations such as turning, milling, and drilling.

#### - What are the different types of cutting tools used in metal cutting?

Types of cutting tools include:

- Single-point cutting tools (used in turning)
- Multi-point tools (used in milling, drilling)
- Abrasive tools (grinding wheels)
- Specialized tools (broaches, reamers)

**- Explain the concept of chip formation during metal cutting.**

Chip formation is the process where a thin layer of material shears off from the workpiece as the cutting tool advances. Chips can be classified as continuous, segmented, or discontinuous, depending on cutting conditions and material properties. Proper chip control is vital for efficient machining and surface finish.

**- What are the main types of chip formations?**

Three primary types include:

- Continuous chips
- Segmented or interrupted chips
- Discontinuous chips

**- Define cutting speed, feed, and depth of cut. How do they influence the machining process?**

- **Cutting speed:** The relative speed between the tool and workpiece, usually expressed in meters per minute (m/min). Higher speeds can improve productivity but may increase tool wear.

- **Feed:** The distance the tool advances per revolution or per pass, affecting surface finish and production rate.

- **Depth of cut:** The thickness of material removed in a single pass, influencing cutting forces and tool life.

**- What is the primary purpose of cutting fluids? Name some commonly used cutting fluids.**

Cutting fluids reduce heat generation, minimize tool wear, lubricate the cutting zone, and help in chip removal. Examples include mineral oils, emulsions, synthetic fluids, and gaseous coolants like compressed air or CO<sub>2</sub>.

## Advanced and Conceptual Viva Questions

**- Describe the different types of cutting forces involved in metal cutting.**

The main cutting forces are:

- **Cutting force ( $F_c$ ):** Acts in the direction of the cutting velocity, responsible for shearing the material.
- **Feed force ( $F_f$ ):** Acts in the feed direction, supporting the cutting force.
- **Thrust or axial force ( $F_t$ ):** Acts perpendicular to the cutting surface, influencing tool stability.

**- Explain the concept of shear angle and its effect on metal cutting.**

The shear angle is the angle between the shear plane and the cutting direction. It influences the shear strain, cutting forces, and chip formation. Increasing shear angle typically reduces cutting forces and improves surface finish.

**- What are the different types of tool wear? How can they be minimized?**

Types of tool wear include:

- Crater wear
- Flank wear
- Built-up edge formation
- Thermal cracking

To minimize wear, techniques include proper selection of cutting parameters, using appropriate tool materials (like carbide, coated tools), and employing effective cooling and lubrication.

**- Discuss the concept of specific cutting energy and its significance.**

Specific cutting energy is the energy required to remove a unit volume of material. It indicates the efficiency of the cutting process; lower specific energy suggests a more efficient process with less power consumption and tool wear.

**- What is the difference between orthogonal and oblique cutting?**

In orthogonal cutting, the cutting edge of the tool is perpendicular to the cutting velocity, simplifying analysis. Oblique cutting involves a cutting edge inclined to the cutting velocity, more representative of real-world machining. Both influence cutting forces, chip formation, and tool design.

## Specialized Topics in Metal Cutting Viva Questions

### Cutting Tool Materials and Their Properties

- High-Speed Steel (HSS): Good toughness, moderate hardness
- Ceramics: High hardness, brittle
- Carbides: High hardness and wear resistance
- CBN and Diamond: Used for hard materials and ultra-precision machining

## Tool Geometry and Its Impact

- Rake angle
- Clearance angle
- Cutting edge angle
- Tool nose radius

Understanding the influence of these parameters on cutting forces, chip control, and surface finish is often a focus of viva questions.

## Machining Parameters Optimization

Questions may probe understanding of how to optimize parameters like cutting speed, feed, and depth of cut to balance productivity, tool life, and surface quality.

## Conclusion

Mastery of mechanical engineering metal cutting viva questions requires a thorough grasp of the fundamental principles, tool characteristics, forces involved, and process parameters. This comprehensive review provides a structured overview, covering essential questions and concepts that frequently appear in examinations and practical assessments.

By understanding the intricacies of chip formation, force analysis, tool wear, and process optimization, students and professionals can enhance their theoretical knowledge and practical skills. As manufacturing technologies evolve, staying updated with advanced concepts such as CNC machining, digital simulations, and sustainable practices will further strengthen one's expertise in metal cutting.

Preparing for viva questions with clarity, confidence, and a deep understanding of these core topics will undoubtedly pave the way for success in academic and professional pursuits within the field of mechanical engineering.

**Question** What are the primary types of metal cutting processes used in mechanical engineering? The main types include turning, milling, drilling, shaping, planing, and grinding, each suited for different applications and material removal requirements. Explain the concept of cutting

velocity in metal cutting operations. Cutting velocity refers to the speed at which the cutting tool moves relative to the workpiece surface, typically measured in meters per minute (m/min). It influences tool life, surface finish, and machining efficiency. What is the significance of tool rake angle in metal cutting? The rake angle affects the cutting forces, chip formation, and surface finish. A positive rake angle reduces cutting forces and improves surface quality, while a negative rake angle increases tool strength. Define specific cutting force and its importance. Specific cutting force is the force required to cut a unit area of material, usually expressed in N/mm<sup>2</sup>. It helps in selecting appropriate cutting parameters and tool design for efficient machining. What are the different types of chips produced during metal cutting? Common chip types include continuous chips, discontinuous chips, and built-up edge chips, each affecting surface finish, tool life, and machining efficiency differently. How does feed rate influence the metal cutting process? Feed rate determines the thickness of the chip produced per revolution or pass, affecting material removal rate, surface finish, and tool wear. Higher feed rates increase productivity but may reduce surface quality. Describe the phenomenon of tool wear and its types. Tool wear is the gradual loss of cutting tool material during machining, affecting tool performance. Types include flank wear, crater wear, and built-up edge, each impacting tool life and surface finish. What is the purpose of using cutting fluids in metal cutting? Cutting fluids reduce heat generated during machining, lubricate the cutting zone, minimize tool wear, and improve surface finish and tool life. Explain the difference between orthogonal and oblique cutting. Orthogonal cutting occurs when the cutting edge is perpendicular to the cutting velocity, with a simplified cutting process. Oblique cutting involves an inclination angle, representing most practical machining operations with more complex force analysis. What are the factors affecting tool life in metal cutting? Factors include cutting speed, feed rate, depth of cut, tool material, cutting temperature, and coolant usage. Optimizing these factors prolongs tool life and ensures efficient machining.

**Related keywords:** metal cutting, machining processes, cutting tools, tool wear, machining parameters, chip formation, cutting fluids, machining accuracy, feed rate, tool geometry

## Engineering workshop viva mechanical first sem

### Engineering Workshop Viva Mechanical First Sem

Embarking on your first semester in mechanical engineering can be both exciting and challenging. A crucial part of your foundational learning is the engineering workshop viva, which tests your practical knowledge, understanding of workshop procedures, safety protocols, and basic machining skills. Preparing thoroughly for the mechanical workshop viva in your first semester ensures you gain confidence, demonstrate competence, and lay a strong groundwork for future technical assessments. This guide provides comprehensive insights into the key aspects of the engineering

workshop viva for first-semester mechanical students, helping you excel in your evaluation.

## Understanding the Engineering Workshop Viva

### What Is the Engineering Workshop Viva?

The engineering workshop viva is an oral examination conducted at the end of the workshop training session. It assesses students' practical knowledge, safety awareness, and understanding of workshop operations. In the mechanical stream, it typically involves questions related to workshop tools, safety protocols, material handling, and basic machining processes.

### Objectives of the Workshop Viva

The primary objectives include:

- Assessing students' understanding of workshop safety measures.
- Evaluating knowledge of various workshop tools and their proper usage.
- Testing familiarity with basic machining operations.
- Ensuring awareness of material handling and storage procedures.
- Encouraging clarity in technical communication and problem-solving abilities.

## Preparation for the Mechanical Workshop Viva

### Familiarize Yourself with Workshop Tools and Equipment

Understanding the tools and machinery is fundamental. Key tools and equipment include:

- Hand tools: screwdrivers, pliers, spanners, files, chisels.
- Power tools: drills, grinders, lathe machines, milling machines.
- Measuring instruments: vernier calipers, micrometers, height gauges.
- Safety equipment: goggles, gloves, helmets, aprons.

### Learn Workshop Safety Protocols

Safety is paramount in any workshop environment. Prepare by:

- Knowing the correct use of safety gear.
- Understanding emergency procedures and first aid measures.

- Familiarizing yourself with safety signs and symbols.
- Practicing safe handling of tools and materials.
- Understanding the importance of cleanliness and orderliness in the workshop.

## **Master Basic Machining and Handling Procedures**

Since the first semester focuses on foundational skills, ensure you:

- Can operate basic machines like lathes and drills safely.
- Know how to set up machines and adjust parameters.
- Understand the process of measuring workpieces accurately.
- Practice basic cutting, shaping, and finishing operations.
- Are familiar with material properties and selection criteria.

## **Review Theoretical Concepts**

Although practical skills are emphasized, understanding theoretical concepts helps in viva. Focus on:

- Types of workshop tools and their applications.
- Materials used in mechanical workshops.
- Types of machining processes and their purposes.
- Common workshop safety rules and regulations.

## **Common Questions Asked in the Workshop Viva**

### **Questions on Workshop Tools and Equipment**

Prepare to answer questions such as:

- What are the different types of screwdrivers, and where are they used?
- Explain the safety precautions when operating a lathe machine.
- Describe the use of a vernier caliper and how to read it accurately.
- What is the purpose of a hacksaw, and how is it used?

### **Questions on Safety and Precautions**

Be ready to discuss:

- What are the personal protective equipment (PPE) required in a workshop?
- How should you handle and dispose of metal shavings and waste?
- What are the safety steps to follow before starting a machine?
- Describe the emergency procedures in case of fire or injury.

## Questions on Machining Processes

Expect questions like:

- Explain the working principle of a lathe machine.
- Describe the process of drilling in the workshop.
- What are the different types of cutting tools used in machining?
- How do you measure the diameter of a workpiece accurately?

## Questions on Material Handling and Storage

Be prepared to answer:

- What precautions should be taken while handling heavy materials?
- How should materials be stored in the workshop?
- Why is it important to keep the workshop clean and organized?

## Tips for Excelling in the Workshop Viva

### Practice Hands-On Skills

Hands-on practice is the best way to prepare. Visit the workshop regularly, operate machines under supervision, and familiarize yourself with tools.

### Understand Concepts Clearly

Don't just memorize procedures?understand why and how each process works, as this helps in answering viva questions confidently.

### Focus on Safety

Safety is a recurring theme in viva questions. Demonstrating awareness and adherence to safety protocols leaves a positive impression.

## Prepare Notes and Diagrams

Having quick-reference notes or diagrams can help recall important points during oral exams.

## Participate in Mock Viva Sessions

Practice answering questions with peers or instructors to improve communication skills and reduce exam anxiety.

## Post-Viva Tips and Feedback

### Reflect on Your Performance

After the viva, assess which areas you answered well and which need improvement.

### Seek Feedback

Request constructive feedback from examiners or instructors to understand your strengths and weaknesses.

## Continue Practicing

Regular practice ensures retention of knowledge and skills for future assessments and real-world applications.

## Conclusion

The engineering workshop viva in your first semester is a stepping stone towards developing essential practical skills and safety consciousness vital for your engineering career. Proper preparation, understanding workshop tools and safety protocols, practicing machining operations, and effective communication are key to excelling in this evaluation. Remember, the goal is to not only pass but to build a solid foundation that will support your future technical endeavors. With diligent preparation and a proactive attitude, you can confidently face your engineering workshop viva, gaining valuable skills that will serve you throughout your engineering journey.

## Engineering Workshop Viva Mechanical First Semester: An In-Depth Review and Analysis

The engineering workshop viva for first-semester mechanical engineering students marks a pivotal milestone in their academic journey. This evaluative process not only assesses students' theoretical understanding but also their practical skills, technical communication, and problem-solving abilities. As a core component of the curriculum, the workshop viva plays a crucial role in laying a strong

foundation for future technical proficiency, ensuring that students are well-versed in safety protocols, machining practices, and technical drawing fundamentals. This article provides a comprehensive overview of the engineering workshop viva, exploring its structure, significance, preparation strategies, common evaluation criteria, and the broader implications for mechanical engineering education.

## Understanding the Engineering Workshop Viva: Definition and Purpose

### What Is an Engineering Workshop Viva?

The engineering workshop viva is an oral examination conducted at the end of the first semester for mechanical engineering students, typically after they have completed theoretical coursework and practical sessions in the workshop. During this viva, students are asked questions related to workshop safety, tools and equipment, technical drawings, machining processes, and basic mechanical concepts. The primary goal is to evaluate their comprehension of workshop procedures, safety awareness, and ability to communicate technical information effectively.

### Purpose and Significance

The workshop viva serves multiple educational objectives:

- **Assessment of Practical Knowledge:** Ensures students understand the operation and maintenance of workshop tools and machinery.
- **Safety Awareness:** Reinforces the importance of safety protocols, which are vital in real-world manufacturing and engineering environments.
- **Development of Communication Skills:** Encourages students to articulate technical concepts clearly and confidently.
- **Foundation for Advanced Learning:** Prepares students for more complex practical tasks and project work in subsequent semesters.
- **Bridging Theory and Practice:** Integrates classroom learning with hands-on experience, fostering a holistic understanding of mechanical engineering principles.

### Structure of the Workshop Viva

The workshop viva typically follows a structured format, designed to systematically evaluate students across various competencies. While specific procedures may vary among institutions, the core components generally include the following:

#### 1. Oral Questioning

- Topics Covered:
  - Workshop safety rules and precautions
  - Identification and usage of hand tools and measuring instruments
  - Understanding of technical drawings and sketches
  - Basic machining operations such as turning, drilling, filing, and grinding
  - Knowledge of machine parts and their functions
  - Maintenance and troubleshooting of workshop equipment
- 
- Question Types:
  - Direct factual questions
  - Conceptual explanations
  - Scenario-based questions to assess problem-solving ability
  - Drawing and labeling exercises

## 2. Practical Demonstration

In some cases, students might be asked to demonstrate specific tasks, such as:

- Setting up a lathe machine
- Measuring a component accurately
- Performing a simple machining operation under supervision
- Reading and interpreting technical drawings

## 3. Evaluation Criteria

Assessment is based on:

- Clarity and correctness of answers
- Practical skill level
- Safety consciousness
- Ability to explain procedures logically
- Quality of technical drawings and sketches

## Preparation Strategies for Students

Effective preparation is key to excelling in the workshop viva. Students should adopt systematic approaches to ensure comprehensive readiness.

## 1. Master Workshop Safety Protocols

- Memorize safety rules and signs
- Understand emergency procedures, including fire safety and first aid
- Know the correct PPE (Personal Protective Equipment) to wear

## 2. Familiarize with Tools and Equipment

- Identify various hand tools, measuring instruments, and machine parts
- Learn the correct handling and maintenance of tools
- Practice measuring and marking techniques

## 3. Practice Reading and Preparing Technical Drawings

- Understand standard drawing conventions and symbols
- Practice sketching simple components
- Interpret dimensions, notes, and sectional views accurately

## 4. Develop Practical Skills

- Perform basic machining operations under supervision
- Set up machines correctly and safely
- Demonstrate proficiency in measuring and inspecting machined parts

## 5. Enhance Communication Skills

- Practice explaining workshop procedures confidently
- Prepare to answer common viva questions thoroughly
- Engage in peer discussions or mock viva sessions

## Common Topics and Questions in Mechanical Workshop Viva

The viva encompasses a broad spectrum of topics fundamental to mechanical workshops. Below are some typical areas of inquiry, along with example questions:

### Workshop Safety and Protocols

- What are the safety precautions you should observe before operating a lathe machine?
- Explain the importance of wearing PPE in the workshop.
- How do you handle a machine emergency?

## Tools and Equipment Identification

- Identify and explain the use of a vernier caliper.
- What is the purpose of a hacksaw?

## Technical Drawings and Interpretation

- Interpret the given technical sketch of a gear.
- Draw a simple component like a key or a bolt, adhering to standard conventions.

## Machining Processes

- Describe the process of turning on a lathe machine.
- What are the advantages of drilling operations?

## Machine Maintenance and Troubleshooting

- How do you check the alignment of a machine tool?
- List common issues faced during machining and their solutions.

## Evaluation and Grading

Assessment during the workshop viva is comprehensive, focusing on both theoretical understanding and practical competence. Typical grading parameters include:

- Knowledge of Workshop Safety: 20%
- Tool and Equipment Handling: 25%
- Technical Drawing Skills: 15%
- Practical Demonstration: 20%
- Communication Skills: 10%
- Overall Attitude and Safety Consciousness: 10%

The cumulative score influences the student's internal assessment grade, which often contributes significantly to the overall semester performance.

## Implications for Mechanical Engineering Education

The workshop viva extends beyond mere examination; it embodies an educational philosophy that emphasizes experiential learning. Its implications include:

- Skill Development: Cultivates hands-on skills essential for future engineers.
- Safety Culture: Instills lifelong safety consciousness, crucial in industrial environments.
- Bridging Academic and Industrial Practice: Prepares students for real-world manufacturing settings.
- Encouraging Continuous Learning: Promotes curiosity and proactive engagement with mechanical concepts.
- Assessment of Technical Communication: Emphasizes clarity and precision in conveying technical information.

Moreover, regular exposure to such viva assessments helps students develop confidence, improve their problem-solving abilities, and foster professionalism?traits highly valued in engineering careers.

## Challenges and Recommendations

Despite its importance, students often face challenges in excelling at the workshop viva:

- Nervousness and Communication Barriers: Can hinder effective expression of knowledge.
- Limited Practical Exposure: Insufficient hands-on experience may affect confidence.
- Inadequate Preparation: Lack of systematic study and practice.
- Safety Negligence: Overlooking safety procedures can affect evaluation.

Recommendations for Improvement:

- Conduct mock viva sessions to build confidence.
- Emphasize safety training from the outset.
- Encourage peer learning and group discussions.
- Provide detailed feedback post-practical sessions for continuous improvement.
- Integrate more interactive and scenario-based questions to simulate real-world challenges.

## Conclusion

The engineering workshop viva for first-semester mechanical students is a foundational assessment that intertwines theoretical knowledge with practical skills. It plays an essential role in shaping competent, safety-conscious, and confident future engineers. Success in this viva hinges on comprehensive preparation, active engagement during practical sessions, and effective communication. As engineering education continues to evolve, integrating innovative assessment methods and emphasizing experiential learning will further enhance the efficacy of workshop vivas, ultimately contributing to producing industry-ready mechanical engineers poised to meet the challenges of modern manufacturing and technology.

In summary, the workshop viva is not merely an examination but a vital educational tool that fosters technical competence, safety awareness, and professional communication—cornerstones of successful mechanical engineering practice.

**Question** What are the main topics covered in the Mechanical Engineering Workshop Viva for First Semester? The workshop Viva typically covers topics such as basic workshop safety, measurements, fittings, carpentry, welding, and the use of basic tools and equipment. How can I prepare effectively for the Mechanical Workshop Viva in First Semester? Prepare by understanding the fundamental workshop tools, safety protocols, and practical procedures. Practice handling tools, and review basic concepts related to fittings, carpentry, and welding. Practical experience in the workshop is also beneficial. What are common questions asked during the Mechanical Workshop Viva? Common questions include inquiries about safety measures, identification of tools and their uses, steps involved in specific tasks like welding or fitting, and safety precautions during workshop activities. How important is safety knowledge for the Mechanical Workshop Viva? Safety knowledge is crucial as it demonstrates awareness of workshop hazards and proper safety protocols, which are essential for preventing accidents and ensuring a safe working environment. Are there any tips to score well in the Mechanical Workshop Viva? Yes, be confident with your practical skills, clearly explain the procedures, safety measures, and tools used, and demonstrate a good understanding of workshop concepts during the viva. What tools should I be familiar with for the Mechanical Workshop Viva? Familiarize yourself with common tools such as hammers, screwdrivers, wrenches, files, measuring instruments, saws, and welding equipment, along with their proper usage. What is the significance of understanding workshop safety regulations in the viva? Understanding safety regulations shows your awareness of safe working practices, reduces the risk of accidents, and is often a key component evaluated during the viva. Can practical demonstrations help in performing well in the workshop viva? Absolutely, practical demonstrations allow you to showcase your hands-on skills, understanding of tools, and safety procedures, which can positively impact your viva performance.

**Related keywords:** engineering workshop, viva voce, mechanical engineering, first semester, exam preparation, workshop training, technical viva, semester exam, engineering practicals, mechanical workshop

## Mechanical engineering drawing viva questions

**Mechanical engineering drawing viva questions** are an essential component of assessing a student's or a professional's understanding of technical drawings, drafting standards, and the fundamental principles of mechanical design. These viva questions are designed to evaluate the candidate's ability to interpret, create, and analyze engineering drawings accurately. They also test knowledge related to various drafting tools, symbols, projection techniques, and standards followed in the industry. A comprehensive preparation for such viva questions not only enhances technical competence but also boosts confidence during oral examinations or interviews. In this article, we explore a wide array of potential viva questions along with detailed explanations to help students and professionals excel in their assessments.

## Overview of Mechanical Engineering Drawing

### What is Mechanical Engineering Drawing?

- Mechanical engineering drawing is a graphical representation of machinery and mechanical components.
- It serves as a universal language for engineers, designers, and manufacturers.
- The primary purpose is to visually communicate the details of a component or assembly to facilitate manufacturing and quality control.

### Importance of Mechanical Drawings

- Accurate communication of design intent.
- Standardization for clarity and consistency.
- Basis for manufacturing, inspection, and maintenance.
- Helps in troubleshooting and modification of existing components.

## Types of Mechanical Drawings

### Orthographic Projection

- Involves projecting views of an object onto different planes.
- Typically includes front, top, and side views.
- Used to represent the shape and size of objects accurately.

## Isometric Drawing

- A 3D representation where the object is viewed at an angle.
- All three axes are equally inclined at  $120^\circ$ .
- Helps visualize complex parts more intuitively.

## Sectional Views

- Used to show interior features by cutting through the object.
- Clarifies hidden details that are not visible in external views.

## Assembly Drawings

- Show how different parts fit together.
- Include exploded views for clarity.

## Common Drawing Standards and Conventions

### Standards in Mechanical Drafting

- ISO, ANSI, and BIS standards govern drafting practices.
- Consistency in line types, lettering, and dimensioning is essential.

### Line Types and Their Uses

- Continuous thick line: visible edges.
- Continuous thin line: dimension and extension lines.
- Dashed line: hidden edges.
- Chain line: center lines and symmetry axes.
- Phantom line: alternate positions or adjacent parts.

### Lettering and Numbering

- Use of uniform, legible fonts, typically 1mm height.
- Proper placement to avoid clutter.

- Dimension lines and notes should be clear and concise.

## Projection Techniques in Drawing

### First Angle and Third Angle Projection

- First Angle Projection: Used mainly in Europe and Asia, where the object is between the observer and the plane.
- Third Angle Projection: Common in North America, with the plane between the observer and the object.
- Candidates should understand the difference and be able to identify projection types from drawings.

### Methods of Projection

- Orthographic projection.
- Axonometric projection (including isometric, dimetric, and trimetric).
- Perspective projection.

## Viva Questions on Drawing Components and Features

### Basic Components of a Mechanical Drawing

- Title block.
- Drawing sheet.
- Border lines and margins.
- Views and sections.
- Dimensions, notes, and symbols.

### Common Features and Symbols

- Holes (diameter, depth, and type).
- Threads (internal and external).
- Chamfers and fillets.
- Keys, splines, gears, and shafts.

### Types of Sections

- Full section.
- Half section.
- Broken-out section.
- Removed section.

## **Dimensioning and Tolerances**

### **Principles of Dimensioning**

- Clear and unambiguous.
- Use of appropriate units.
- Avoiding redundancy.
- Proper placement to prevent confusion.

### **Types of Tolerances**

- Limit dimensions.
- Geometric tolerances.
- Fits and allowances.

### **Importance of Tolerance in Manufacturing**

- Ensures proper fit and function.
- Reduces manufacturing errors.
- Enhances product quality.

## **Tools and Instruments Used in Mechanical Drawing**

### **Basic Drafting Instruments**

- Drawing board.
- T-square.
- Set squares.
- Compasses.
- Divider.
- Protractor.
- Scale.

## Modern Drafting Tools

- CAD software.
- Plotters and printers.
- Digital tablets.

## Commonly Asked Viva Questions and Model Answers

### 1. What is the purpose of a title block in a drawing?

- The title block contains essential information such as the drawing title, drawing number, scale, date, drafter's name, and approval signatures. It helps in identification, version control, and record-keeping.

### 2. Explain the difference between first angle and third angle projection.

- In first angle projection, the object is placed between the observer and the projection plane, so the views are projected onto planes behind the object. In third angle projection, the object is between the observer and the projection plane, with views projected onto planes in front of or beside the object. The main difference lies in the relative positioning of views, and symbols are used to indicate the projection type on drawings.

### 3. What are the standard line types used in mechanical drawings?

- Object lines (continuous thick): visible edges.
- Hidden lines (dashed): hidden features.
- Centre lines (long dash followed by short dash): axes of symmetry and holes.
- Construction lines (thin, light): guidelines.
- Phantom lines: alternate positions or movement paths.

### 4. Describe the process of dimensioning a drawing properly.

- Begin with primary dimensions that define the overall size.
- Use extension lines to clearly indicate the edges being dimensioned.
- Place dimension lines outside the object whenever possible.
- Avoid crossing dimension lines or overlapping with other annotations.

- Use arrowheads or slashes to indicate the extent of the dimension.
- Include tolerances where necessary to specify acceptable variations.

## 5. How do you interpret sectional views?

- Sectional views are used to reveal internal features that are hidden in external views.
- They are created by passing a cutting plane through the object.
- The sectioned surface is shown with hatching lines to indicate material.
- Different types include full, half, or broken-out sections based on the need to show internal details.

## 6. What are the standard symbols used for threads in drawings?

- External threads: represented by a symbol indicating a threaded hole or shaft.
- Internal threads: shown with a different symbol, often with a dashed or shaded representation.
- Standard thread symbols include representations for metric, UNC, UNF, and other thread types.

## 7. Explain the importance of tolerances in mechanical drawings.

- Tolerances specify the permissible limits of variation in dimensions.
- They ensure parts fit together properly and function as intended.
- Proper tolerancing reduces manufacturing costs by avoiding unnecessary tight specifications.
- They also dictate the quality standards for finished parts.

## Preparation Tips for Mechanical Drawing Viva

### Understand Basic Concepts Thoroughly

- Be clear about different projection methods, standard symbols, and line types.
- Practice drawing different types of views and sections.

### Review Standard Drawing Practices

- Familiarize yourself with relevant standards like ISO, ANSI, or BIS.
- Know the conventions for dimensioning and tolerances.

## Practice Drawing and Interpretation

- Regularly practice reading and creating drawings.
- Use CAD tools to enhance skills and visualize complex components.

## Prepare for Common Viva Questions

- Rehearse answers to frequently asked questions.
- Be ready to explain concepts clearly and confidently.

## Conclusion

Mechanical engineering drawing viva questions cover a broad spectrum of topics, from fundamental concepts like projection methods and standard symbols to practical skills like dimensioning and interpreting sectional views. A thorough understanding of drafting standards, tools, and techniques is vital for success. By preparing systematically and practicing regularly, candidates can confidently face viva examinations, demonstrating their technical proficiency and attention to detail. This knowledge not only aids in academic assessments but also forms the foundation for professional work in the field of mechanical engineering, where precise communication through drawings is paramount.

### Mechanical Engineering Drawing Viva Questions: An Expert Guide to Acing Your Examination

In the realm of mechanical engineering, drawing forms the backbone of design, manufacturing, and communication. It is a universal language that conveys complex ideas with precision and clarity. As such, understanding the core concepts, standards, and techniques associated with mechanical drawing is essential for students and professionals alike. One of the most pivotal stages in mastering this skill is preparing for the viva voce (oral examination), where examiners probe your comprehension, application, and analytical skills related to engineering drawings.

This comprehensive article aims to serve as an expert guide to mechanical engineering drawing viva questions, providing insights into typical queries, underlying concepts, and effective responses. Whether you're a student gearing up for your upcoming viva or a professional seeking to reinforce your knowledge, this detailed overview offers valuable tips and explanations to help you excel.

## Understanding Mechanical Engineering Drawing: The Foundation

Before diving into viva questions, it's vital to grasp the fundamental principles of mechanical drawing. This section revisits core concepts that often underpin viva queries and form the basis of

advanced discussions.

## What Is Mechanical Engineering Drawing?

Mechanical engineering drawing is a systematic graphical representation of mechanical components, assemblies, and systems. It employs standardized symbols, lines, and conventions to depict dimensions, shapes, and features, enabling accurate manufacturing and quality control.

## Importance of Engineering Drawing

- Facilitates clear communication among designers, engineers, and manufacturers.
- Provides detailed specifications for production.
- Serves as legal documentation of design intent.
- Aids in troubleshooting and maintenance.

## Types of Mechanical Drawing

- Orthographic Projection: 2D views (front, top, side).
- Isometric Drawing: 3D representation for visualization.
- Sectional Views: Cross-sections to reveal internal features.
- Assembly Drawings: Showing how components fit together.
- Detail Drawings: Focused on individual parts with all specifications.

## Common Viva Questions in Mechanical Drawing: An In-Depth Analysis

This section explores frequently asked viva questions, categorized for clarity, along with detailed explanations and tips for answering confidently.

### 1. What Are the Basic Principles of Mechanical Drawing?

Expected Answer:

- Use of standard lines (continuous, broken, chain, phantom) for different features.
- Proper projection methods (first-angle or third-angle).
- Accurate dimensioning and tolerancing.
- Clear and neat presentation.
- Consistency in views and symbols.

- Application of geometric dimensioning and tolerancing (GD&T).

Expert Tip:

Always emphasize the importance of standardization and clarity, highlighting how these principles ensure universal understanding and manufacturing accuracy.

## 2. Explain the Difference Between First-Angle and Third-Angle Projection.

Expected Answer:

- First-Angle Projection: Used mainly in Europe and India; the object is projected onto the planes behind it. The object is placed in the first quadrant, and views are projected onto the planes behind the object.

- Third-Angle Projection: Common in the USA; the object is projected onto planes in front of it. Views are projected onto the planes in front, with the object in the third quadrant.

Key Differences:

- In first-angle projection, the top view is placed below the front view.
- In third-angle projection, the top view is placed above the front view.

Expert Tip:

Be prepared to sketch or identify views in both projection methods and discuss their applications.

## 3. What Are the Standard Lines Used in Mechanical Drawings?

Expected Answer:

- Visible Lines: Thick, continuous lines showing edges and contours.
- Hidden Lines: Broken lines indicating features not visible from the current view.
- Center Lines: Long and short dashed lines representing axes of symmetry.
- Phantom Lines: Used to indicate alternate positions or adjacent parts.
- Dimension Lines: Thin lines with arrowheads indicating measurement.
- Extension Lines: Extend from the object to dimension lines.

Expert Tip:

Discuss the significance of line weight and style in conveying different features correctly.

#### 4. How Do You Indicate Tolerances in Mechanical Drawings?

Expected Answer:

- Through geometric dimensioning and tolerancing (GD&T) symbols.
- By specifying plus-minus tolerances directly on dimensions.
- Using fit types like clearance, transition, and interference fits.
- Applying tolerance blocks for critical dimensions.
- Utilizing standards like ISO, ASME, or DIN for tolerance specifications.

Expert Tip:

Highlight the importance of tolerances in ensuring proper assembly and functionality.

#### 5. What Are the Different Types of Sections in Mechanical Drawings?

Expected Answer:

- Full Section: Cutting through the entire object to show internal features.
- Half Section: Half of the object is sectioned, the other half is shown externally.
- Broken Section: Partial cut to reveal internal features without showing the entire length.
- Offset Section: Using a bent cutting plane to cut through features not aligned.
- Revolved Section: Rotating a part of the component to show the section in a view.

Expert Tip:

Explain the purpose of each and when to use them to clarify internal details effectively.

#### 6. How Do You Differentiate Between a Detail Drawing and an Assembly Drawing?

Expected Answer:

- Detail Drawing: Focuses on a single part, providing comprehensive dimensions, materials, and manufacturing notes.
- Assembly Drawing: Shows how multiple parts fit together, including exploded views, fasteners,

and assembly instructions.

Key Points:

- Detail drawings emphasize precision; assembly drawings emphasize relationships.
- Both are essential for manufacturing and assembly processes.

Expert Tip:

Discuss the importance of both types in the product development cycle.

## 7. What Are the Standard Symbols Used in Mechanical Drawing?

Expected Answer:

- Symbols for welding (fillet, groove).
- Surface finish symbols.
- Geometric tolerancing symbols.
- Electrical and pneumatic symbols if applicable.
- Flags indicating tolerances or notes.

Expert Tip:

Emphasize adherence to standards like ISO or ASME for symbols to maintain consistency.

## 8. Describe the Process of Dimensioning a Mechanical Part.

Expected Answer:

- Identify critical features and functional surfaces.
- Use appropriate projection methods.
- Apply dimension lines, extension lines, and leader lines clearly.
- Avoid over-dimensioning; only specify necessary measurements.
- Use tolerances where applicable.
- Maintain clarity and avoid clutter.

Expert Tip:

Discuss the importance of dimensioning for manufacturing accuracy and quality control.

## 9. How Do You Prepare a Drawing for Manufacturing?

Expected Answer:

- Ensure all necessary views and sections are included.
- Use proper projection method.
- Apply correct dimensions, tolerances, and notes.
- Include material specifications.
- Follow standard conventions and symbols.
- Check for clarity, completeness, and accuracy.

Expert Tip:

Mention the importance of reviewing and cross-verifying drawings before releasing for production.

## 10. Explain the Role of Geometric Dimensioning and Tolerancing (GD&T).

Expected Answer:

- GD&T provides a symbolic language to specify geometry and allowable variations.
- Ensures interchangeability and proper fit of parts.
- Uses symbols like flatness, straightness, roundness, perpendicularity, and positional tolerances.
- Enhances communication precision beyond linear dimensions.

Expert Tip:

Discuss how GD&T improves quality, reduces costs, and facilitates quality control.

## Additional Tips for Viva Success

- Preparation: Review standard drawing conventions, symbols, and projection methods.
- Practice Sketching: Be able to quickly sketch views, sections, and diagrams.
- Understand Standards: Familiarize yourself with ISO, ASME, or relevant standards.
- Be Clear and Concise: Articulate your answers confidently, avoiding ambiguity.
- Use Diagrams: Support your explanations with sketches if possible.
- Stay Calm and Composed: If unsure, clarify questions and take a moment to think.

## Conclusion

Mastering mechanical engineering drawing viva questions requires a firm grasp of fundamental concepts, standard practices, and application techniques. This expert guide covers the core questions and detailed responses that will prepare you to face your viva with confidence. Remember, the key to excelling is not just memorization but understanding the principles and being able to communicate them effectively. With diligent preparation and a clear understanding of the standards and conventions, you can confidently demonstrate your proficiency in mechanical drawing, paving the way for academic success and professional competence.

**Question** What are the standard lines used in mechanical engineering drawings and their significance? Standard lines include continuous thick lines for visible edges, thin lines for dimensions and extensions, dashed lines for hidden edges, chain lines for center marks, and phantom lines for movement. Each line type conveys specific information about the object, ensuring clarity and standardization in drawings. **How do you interpret and create sectional views in mechanical drawings?** Sectional views are created by cutting through an object to reveal internal features. To interpret them, identify the cutting plane and understand the hatch patterns indicating material surfaces. When creating, choose a suitable cutting plane, remove the portion to be cut, and draw the internal features clearly, using hatching to distinguish the cut surfaces. **What are the commonly used projection methods in mechanical drawings, and how do they differ?** The most common projection methods are first angle and third angle projection. In first angle projection, the object is between the viewer and the projection plane, used mainly in Europe and Asia. In third angle projection, the projection plane is between the viewer and the object, primarily used in the USA. They differ in the arrangement of views and the way projections are laid out. **Explain the importance of tolerances in mechanical drawings.** Tolerances specify the permissible limits of variation in dimensions, ensuring parts fit and function properly. They are crucial for manufacturing accuracy, assembly, and ensuring interchangeability. Properly annotated tolerances prevent defects, reduce costs, and improve product quality. **What are the types of scales used in mechanical engineering drawings and their applications?** Common scales include full scale (1:1), enlarged scales (e.g., 2:1), and reduced scales (e.g., 1:2). They are used based on the size of the object and the drawing sheet. Enlarged scales are used for detailed views, while reduced scales are for large objects to fit on the drawing sheet, ensuring clarity and detail.

**Related keywords:** mechanical engineering drawing, viva questions, engineering drawings, technical drawing, CAD drawings, drafting questions, design principles, engineering graphics, projection methods, annotation and dimensioning

## Machine tools viva questions

**machine tools viva questions** are an essential part of technical examinations and interviews for students and professionals in machining, manufacturing, and mechanical engineering fields. Preparing for viva voce on machine tools involves understanding fundamental concepts, types, operations, and troubleshooting techniques associated with various machine tools. This comprehensive guide aims to equip you with a detailed collection of important machine tools viva questions, answers, and tips to excel in your assessments. Whether you're a student preparing for exams or a professional brushing up your knowledge, this article will serve as a valuable resource to enhance your understanding of machine tools.

## Understanding Machine Tools: An Introduction

Machine tools are power-driven devices used to shape, cut, and form materials, primarily metals, by removing excess material to achieve the desired dimensions and surface finish. They are fundamental to manufacturing industries and form the backbone of mechanical fabrication.

Key Points about Machine Tools:

- They convert mechanical energy into controlled cutting forces.
- They facilitate mass production of parts with precision and efficiency.
- They come in various types designed for specific operations like drilling, milling, turning, grinding, etc.

## Commonly Asked Viva Questions on Machine Tools

Preparing for viva questions involves understanding common queries related to types, operations, parts, and working principles of different machine tools.

### 1. What are machine tools?

Answer:

Machine tools are mechanical devices used to manufacture parts by removing material from a workpiece through cutting, shaping, or forming processes. They provide the necessary power, motion, and precision required for manufacturing.

### 2. List the different types of machine tools.

Answer:

The main types of machine tools include:

- Lathe machines
- Drilling machines
- Milling machines
- Shaping machines
- Planer machines
- Grinding machines
- Universal machine tools
- Special purpose machine tools

### **3. What is the function of a lathe machine?**

Answer:

A lathe machine is used to rotate the workpiece against a cutting tool to perform operations such as turning, facing, taper turning, knurling, and threading.

### **4. Explain the working principle of a drilling machine.**

Answer:

A drilling machine operates by rotating a drill bit against a stationary workpiece to create holes. The spindle rotates the drill, and the feed mechanism advances the drill into the material.

### **5. What are the main parts of a milling machine?**

Answer:

Main parts include:

- Base
- Column
- Table
- Saddle
- Knee
- Spindle
- Arbor

### **6. Differentiate between a shaping machine and a slotting machine.**

Answer:

- A shaping machine performs reciprocating motion of the tool to cut the workpiece, mainly for flat surfaces.
- A slotting machine performs vertical reciprocating motion to cut keyways or slots in a workpiece.

## **7. What are the advantages of a CNC machine over conventional machine tools?**

Answer:

Advantages include:

- Higher precision and accuracy
- Automation and reduced manual intervention
- Faster production rates
- Complex shape machining
- Easier programming and flexibility

## **8. Describe the difference between a planer and a shaper machine.**

Answer:

- A planer machine is used for machining large workpieces and provides a larger worktable that moves relative to the tool.
- A shaper machine is used for smaller workpieces, with the cutting tool reciprocating over the stationary workpiece.

## **9. What are the different types of grinding machines?**

Answer:

Types include:

- Surface grinding machine
- Cylindrical grinding machine
- Internal grinding machine
- Centreless grinding machine

## **10. What are the safety precautions to be followed while operating machine**

## tools?

Answer:

- Wear appropriate personal protective equipment (PPE)
- Ensure machine guards are in place
- Keep the work area clean
- Do not operate machinery when tired or distracted
- Follow proper startup and shutdown procedures

## Detailed Explanation of Key Machine Tools and Their Viva Questions

### Lathe Machine

Q: What is a lathe machine, and what are its main parts?

A:

A lathe machine is used for rotating a workpiece against a stationary cutting tool to remove material. It is essential in manufacturing cylindrical parts. Main parts include:

- Bed: Provides the base and supports other components.
- Headstock: Contains the motor and spindle.
- Tailstock: Supports the other end of the workpiece.
- Carriage: Moves the cutting tool along the workpiece.
- Cross slide and tool post: Hold and position the cutting tool.

Q: What are the different operations performed on a lathe?

A:

- Turning
- Facing
- Taper turning
- Thread cutting
- Knurling
- Drilling (with a drill chuck mounted on the tailstock)
- Boring

## Milling Machine

Q: What are the types of milling machines?

A:

- Horizontal milling machine
- Vertical milling machine
- Universal milling machine
- Ram-type milling machine

Q: What is the purpose of a dividing head in milling?

A:

A dividing head is used to rotate the workpiece at precise angles for operations like gear cutting, slotting, or creating complex shapes.

## Drilling Machine

Q: What are the different types of drilling machines?

A:

- Pillar drilling machine
- Radial drilling machine
- Sensitive drilling machine
- Deep hole drilling machine

Q: How does a radial drilling machine differ from a pillar drilling machine?

A:

A radial drilling machine has a movable arm allowing the drill head to move horizontally over a workpiece, suitable for large workpieces. A pillar drill has a fixed column and is suitable for smaller workpieces.

## Grinding Machines

Q: What are the applications of grinding machines?

A:

Grinding machines are used for finishing operations, achieving high surface quality, tight tolerances, and sharpening cutting tools.

Q: What are the different types of grinding wheels?

A:

- Straight wheel
- Cylindrical wheel
- Dish wheel
- Segmental wheel
- Diamond wheel

## Common Troubleshooting and Maintenance Viva Questions

Q: What are common problems faced during machine tool operation?

A:

- Excessive vibration
- Poor surface finish
- Tool wear
- Workpiece misalignment
- Overheating

Q: How can you prevent tool wear in machine tools?

A:

- Use appropriate cutting speeds and feeds
- Regularly inspect and replace worn tools
- Use proper lubrication and cooling
- Ensure machine alignment

Q: What are the routine maintenance procedures for machine tools?

A:

- Lubrication of moving parts
- Cleaning of chips and debris
- Checking alignment and calibration
- Inspection of electrical connections
- Replacement of worn-out parts

## Tips for Preparing for Machine Tools Viva Questions

- Understand the fundamentals: Focus on the working principles, parts, and operations of each machine tool.
- Practice drawing diagrams: Being able to draw and label machine components can be very helpful.
- Learn safety precautions: Be familiar with safety measures to demonstrate awareness.
- Revise key differences: Between types of machine tools and their applications.
- Solve previous question papers: To get an idea of common questions asked.

## Conclusion

Mastering machine tools viva questions requires a thorough understanding of various machine types, their parts, working principles, operations, and safety measures. Regular practice, diagram drawing, and staying updated with recent advancements like CNC technology can significantly improve your confidence and performance. Remember, clear explanations and practical insights often impress examiners and interviewers. Use this comprehensive guide as a reference to prepare effectively and excel in your machine tools viva or technical interview.

### Machine Tools Viva Questions: A Comprehensive Guide for Students and Professionals

In the realm of manufacturing and mechanical engineering, machine tools viva questions are an essential part of technical examinations, interviews, and practical assessments. These questions serve as a vital bridge between theoretical knowledge and practical application, testing the understanding of various machine tools, their operations, components, and maintenance procedures. Whether you're a student preparing for your viva, a trainer designing assessment modules, or a professional brushing up on fundamentals, having a well-rounded grasp of common questions and their detailed answers is crucial.

This guide aims to provide an in-depth exploration of machine tools viva questions, covering key topics, frequently asked questions, and detailed explanations to help you excel in your evaluations and deepen your understanding of machine tools.

## Understanding Machine Tools: An Overview

Before diving into specific viva questions, it's important to establish a foundational understanding of what machine tools are and their significance in manufacturing.

### What are Machine Tools?

Machine tools are power-driven devices used to shape, cut, or form materials, primarily metals, by removing excess material or shaping it into desired forms. They provide the necessary precision, repeatability, and efficiency that manual tools cannot achieve.

### Types of Machine Tools

Machine tools can be broadly classified based on their functions:

- Turning Machines (e.g., lathes)
- Drilling Machines
- Milling Machines
- Grinding Machines
- Slotting Machines
- Planing Machines
- Shaping Machines
- Broaching Machines

Each type has specific applications, components, and operational principles, which are often the subject of viva questions.

## Common Machine Tools Viva Questions: A Detailed Breakdown

Viva questions typically assess both theoretical concepts and practical knowledge. Below, we categorize the questions into core topics for clarity.

- Basic Concepts and Definitions

Q1: What is a machine tool?

Answer: A machine tool is a power-driven device used to shape or form materials, primarily metals, by removing unwanted material through cutting, drilling, grinding, or shaping processes, to produce parts with precise dimensions and surface finishes.

Q2: What are the main functions of a machine tool?

Answer: The primary functions include cutting, shaping, drilling, grinding, boring, and finishing workpieces to desired sizes, shapes, and surface qualities with high precision and repeatability.

Q3: Name the different types of machine tools and their applications.

Answer:

- Lathe: For turning cylindrical workpieces.
  - Milling Machine: For machining complex profiles.
  - Drilling Machine: For creating holes.
  - Grinding Machine: For finishing surfaces.
  - Planing and Shaping Machines: For producing flat surfaces.
  - Slotting Machine: For cutting keyways and slots.
  - Broaching Machine: For internal and external surface shaping.
- 
- Components and Working Principles

Q4: Describe the main components of a lathe machine.

Answer: Key components include the bed, headstock, tailstock, carriage, saddle, cross-slide, tool post, and feed mechanism.

Q5: Explain the working principle of a drilling machine.

Answer: A drilling machine operates by rotating a drill bit against a workpiece, which is held stationary or moved against the rotating bit. The rotational force and axial feed cause the drill to cut into the material, creating holes.

Q6: What is the purpose of a feed mechanism in machine tools?

Answer: The feed mechanism controls the movement of the cutting tool or workpiece relative to each other, ensuring controlled material removal and surface finish.

- Types and Operations of Machine Tools

Q7: Differentiate between a lathe and a milling machine.

Answer: A lathe primarily works on cylindrical surfaces by rotating the workpiece, while a milling machine uses a rotating cutter to remove material from a stationary workpiece, suitable for machining flat and complex surfaces.

Q8: What are the different types of milling machines?

Answer:

- Horizontal milling machines
- Vertical milling machines
- Universal milling machines
- CNC milling machines

Q9: Describe the operation of a shaper machine.

Answer: A shaper machine uses a single-point cutting tool that reciprocates back and forth across the workpiece to produce flat surfaces, grooves, or slots.

- Tool Holding Devices and Attachments

Q10: What are the common types of tool holders in machine tools?

Answer:

- Lathe tool post
- Milling cutter arbor
- Drill chucks
- Collets
- Tool holders for CNC machines

Q11: Why are attachments used in machine tools?

Answer: Attachments extend the versatility of machine tools, allowing them to perform additional operations such as grinding, boring, or threading without requiring separate machines.

- Machining Parameters and Cutting Data

Q12: What are the main cutting parameters?

Answer:

- Cutting speed
- Feed rate
- Depth of cut
- Width of cut

Q13: How does cutting speed influence machining?

Answer: Higher cutting speeds generally increase material removal rates but can lead to higher tool wear and heat generation. Optimal speeds depend on the material and tool used.

- Types of Machining Processes

Q14: Describe the difference between rough and finish machining.

Answer:

- Rough machining removes large amounts of material quickly with less emphasis on surface finish.
- Finish machining removes minimal material to achieve the desired surface quality and dimensional accuracy.

Q15: What is the purpose of a boring operation?

Answer: Boring enlarges or finishes an existing hole to precise dimensions and improved surface quality.

- Maintenance and Safety in Machine Tools

Q16: What are common safety precautions while operating machine tools?

Answer:

- Wearing appropriate PPE (Personal Protective Equipment)
- Ensuring guards are in place
- Properly securing workpieces
- Regular inspection and maintenance
- Avoiding loose clothing or jewelry

Q17: How do you maintain machine tools?

Answer: Regular lubrication, cleaning, inspection of parts for wear, calibration, and timely replacement of worn components.

#### Tips for Preparing for Machine Tools Viva Questions

- Understand the fundamentals: Know definitions, classifications, and basic principles thoroughly.
- Study diagrams and sketches: Being able to draw and label machine components is often required.
- Practice practical applications: Understand how to set up and operate different machine tools.
- Revise standard questions: Focus on frequently asked questions and their detailed answers.
- Stay updated with safety standards: Know safety precautions and best practices.

#### Conclusion

Mastering machine tools viva questions requires a blend of theoretical knowledge and practical understanding. By systematically studying the different types of machine tools, their components, operations, and maintenance procedures, candidates can confidently approach viva exams and real-world applications. Remember, clarity in explanations, neat sketches, and awareness of safety protocols often make a significant difference in viva assessments. Use this comprehensive guide as a reference to build your confidence and solidify your grasp on machine tools, ensuring success in your examinations and professional endeavors.

**Question** What are machine tools and their primary function? Machine tools are mechanical devices used to shape, cut, or form metal or other materials into desired shapes and sizes. Their primary function is to remove material efficiently and accurately to produce finished parts. Name the different types of machine tools commonly used in manufacturing. Common types include lathe machines, milling machines, drilling machines, grinding machines, shaping machines, and slotting machines. What is the difference between a lathe and a milling machine? A lathe primarily rotates the workpiece to perform operations like turning, facing, and threading, whereas a milling machine uses a rotating cutter to remove material from the workpiece in various directions. What are the main parts of a drilling machine? The main parts include the base, column, spindle, table, drill head, and feed mechanism. Explain the concept of 'feed' in machine tools. Feed refers to

the distance the tool advances into the workpiece for each revolution or each stroke, controlling the material removal rate and surface finish. What is the purpose of a coolant or lubricant in machining operations? Coolants and lubricants reduce heat generated during machining, minimize tool wear, improve surface finish, and help in easier chip removal. Define 'precision' and 'accuracy' in the context of machine tools. Precision refers to the repeatability of measurements or operations, while accuracy indicates how close a measurement or produced dimension is to the true or desired value. What safety precautions should be taken while operating machine tools? Operators should wear protective gear, ensure proper machine maintenance, avoid loose clothing, keep the work area clean, and follow standard operating procedures. What are cutting tools and their significance in machine tools? Cutting tools are specialized tools used to remove material from the workpiece. Their design and material significantly influence the efficiency, surface finish, and accuracy of machining operations. Explain the concept of 'clamping' in machine tools. Clamping involves securing the workpiece firmly to the machine to prevent movement during machining, ensuring accuracy, safety, and quality of the final product.

**Related keywords:** machine tools, manufacturing processes, machining operations, tool selection, cutting parameters, machine setup, maintenance, machining accuracy, CNC machines, tooling materials

## Msbte g scheme mechanical syllabus fifth semester

**msbte g scheme mechanical syllabus fifth semester** is a crucial aspect for students pursuing diploma in Mechanical Engineering under the Maharashtra State Board of Technical Education (MSBTE). Understanding the syllabus structure helps students prepare effectively for their exams and grasp essential concepts needed for their academic and professional growth. This comprehensive guide provides detailed insights into the MSBTE G scheme Mechanical syllabus for the fifth semester, covering subject topics, exam pattern, and tips for success.

## Overview of MSBTE G Scheme Mechanical Syllabus Fifth Semester

The MSBTE G scheme is designed to equip students with advanced technical knowledge and practical skills in Mechanical Engineering. The fifth semester syllabus emphasizes core areas such as Manufacturing Processes, Heat Engines, Mechanical Measurement, and Computer-Aided Design (CAD). It aims to develop problem-solving abilities, technical proficiency, and industry readiness.

Key points include:

- Total Subjects: Typically 4-5 subjects
- Total Credits: Vary based on subject load
- Focus Areas: Manufacturing, Thermodynamics, Mechanical Measurements, CAD, and Automation
- Practical & Theory Balance: Emphasizes hands-on training and practical application

## **Subjects Included in Fifth Semester Syllabus**

The following subjects form the core of the MSBTE G scheme Mechanical syllabus for the fifth semester:

### **1. Manufacturing Processes ? II**

This subject delves into advanced manufacturing techniques including:

- Metal Cutting and Metal Forming
- Welding, Brazing, and Soldering
- Casting and Foundry Processes
- Machining Operations and Automation in Manufacturing

### **2. Thermodynamics and Heat Engines**

Focuses on the principles of thermodynamics with applications in:

- Laws of Thermodynamics
- IC Engines and Gas Turbines
- Refrigeration and Air Conditioning
- Internal Combustion Engines: Types, Operation, and Maintenance

### **3. Mechanical Measurement and Metrology**

Covers precision measurement techniques such as:

- Measurement of Length, Diameter, and Angle
- Calibration of Instruments
- Tolerance and Fits
- Gear and Screw Thread Measurement

## 4. Computer-Aided Design (CAD) and Drafting

Provides foundational knowledge in designing components using CAD tools:

- 2D Drafting and Orthographic Projections
- 3D Modeling and Solid Works
- Drawing Standards and Conventions
- Design of Mechanical Components

## 5. Automation and Robotics (Optional/Additional Subject)

Some institutes include this subject to introduce students to:

- Principles of Automation
- Robotics Basics
- PLC Programming
- Industrial Applications

## Detailed Syllabus Breakdown

Below is a detailed outline of each subject for the fifth semester:

### Manufacturing Processes ? II

- Metal Cutting Tools and Tool Materials
- Gear Manufacturing Processes
- Welding Techniques: Arc, Gas, Resistance, and their Applications
- Joining Methods: Brazing, Soldering, and Adhesive Bonding
- Casting Methods: Sand, Shell, Investment, and Centrifugal Casting
- Manufacturing Automation: CNC Machines and Robotics in Manufacturing

### Thermodynamics and Heat Engines

- Basic Concepts of Thermodynamics
- Properties of Gases and Vapors
- Otto, Diesel, Dual and Brayton Cycles
- Performance Parameters of Engines

- Refrigeration Cycles and Heat Pumps
- Maintenance and Troubleshooting of Engines

## Mechanical Measurement and Metrology

- Linear and Angular Measurement Instruments
- Precision and Accuracy in Measurements
- Gear and Screw Thread Measurement Techniques
- Calibration Procedures
- Inspection and Quality Control in Manufacturing

## Computer-Aided Design (CAD) and Drafting

- Introduction to CAD Software (AutoCAD, SolidWorks)
- Drawing Setup and Commands
- Dimensioning and Tolerance in Drawings
- 3D Modeling of Mechanical Parts
- Assembly Drawings and Exploded Views
- Design Considerations and Standards

## Automation and Robotics (Optional)

- Basics of Industrial Automation
- Introduction to PLCs and their Programming
- Robotic Kinematics and Control
- Sensors and Actuators
- Industrial Applications of Robotics

## Exam Pattern and Evaluation Criteria

Understanding the exam pattern helps students strategize their preparation effectively. Typically, the evaluation comprises:

- **Theory Exams:** 70-80 marks, duration 3 hours per subject
- **Practical Exams:** 20-30 marks, including viva voce and practical demonstrations
- **Internal Assessments:** Based on class tests, assignments, and attendance

The question papers generally contain:

- Multiple Choice Questions (MCQs)
- Short Answer Questions
- Long Answer Descriptive Questions
- Practical and Drawing-based Questions for CAD and Manufacturing Subjects

## Preparation Tips for Students

To excel in the MSBTE G scheme Mechanical syllabus fifth semester, students should adopt effective study strategies:

- **Understand Concepts:** Focus on grasping fundamental principles rather than rote memorization.
- **Practice Drawings and CAD Models:** Regularly practice drawing standards and CAD software to improve accuracy.
- **Hands-On Experience:** Engage actively in practical sessions and workshops to develop practical skills.
- **Revise Regularly:** Schedule revision sessions for each subject to reinforce learning.
- **Solve Past Papers:** Practice previous exam papers to understand question patterns and time management.
- **Stay Updated with Industry Trends:** Keep abreast of latest manufacturing technologies and automation tools.

## Resources and Study Material

Students can utilize various resources to supplement their studies:

- Official MSBTE Syllabus and Question Banks
- Recommended Textbooks like "Manufacturing Processes" by Radhakrishnan & Subramanian
- CAD Software Tutorials (AutoCAD, SolidWorks)
- Online Learning Platforms and YouTube Channels
- Industry Journals and Magazines

## Conclusion

The **msbte g scheme mechanical syllabus fifth semester** is designed to build advanced technical knowledge and practical skills necessary for a career in Mechanical Engineering. Understanding the

detailed syllabus, exam pattern, and effective preparation strategies can significantly enhance student performance. By focusing on core subjects like Manufacturing Processes, Thermodynamics, Mechanical Measurement, and CAD, students can develop a comprehensive skill set aligned with industry standards. Staying diligent, practicing regularly, and utilizing available resources will pave the way for success in exams and future professional endeavors.

#### Meta Description:

Explore the detailed MSBTE G scheme Mechanical syllabus for the fifth semester. Learn about subjects, exam pattern, preparation tips, and resources to excel in your diploma studies.

#### MSBTE G Scheme Mechanical Syllabus Fifth Semester: An Expert Review

In the realm of technical education, the Maharashtra State Board of Technical Education (MSBTE) stands as a prominent institution dedicated to shaping skilled professionals across various engineering disciplines. Among its diverse programs, the G Scheme Mechanical syllabus for the fifth semester emerges as a comprehensive curriculum designed to equip students with advanced technical knowledge and practical skills. This article offers an in-depth analysis of the MSBTE G Scheme Mechanical syllabus for the fifth semester, examining its structure, core subjects, learning objectives, and the significance it holds for aspiring mechanical engineers.

## Understanding the MSBTE G Scheme Mechanical Syllabus: An Overview

The MSBTE G Scheme refers to a specific curriculum framework tailored for diploma courses, emphasizing a blend of theoretical understanding and hands-on practical training. The fifth semester, positioned midway through the diploma program, is critical as it consolidates foundational concepts and introduces specialized topics aligned with industry demands.

#### Key Features of the G Scheme Mechanical Syllabus:

- **Structured Curriculum:** The syllabus is meticulously designed to ensure progressive learning, building upon previous semesters while preparing students for advanced topics.
- **Practical Orientation:** Emphasis on laboratory work, workshops, and project-based assignments to foster real-world skills.
- **Industry Relevance:** Incorporates modern technological trends and standards to ensure graduates are industry-ready.
- **Comprehensive Coverage:** Encompasses core mechanical engineering domains such as manufacturing, thermodynamics, fluid mechanics, and automation.

## Detailed Breakdown of the Fifth Semester Syllabus

The fifth semester syllabus is divided into several subject areas, each targeting specific competencies. Let's explore each in detail.

### 1. Manufacturing Processes-II

Scope and Objectives:

Building upon the foundational manufacturing processes learned earlier, this subject delves into advanced techniques and modern manufacturing methods, emphasizing their applications in contemporary industry settings.

Key Topics Covered:

- Advanced Welding Techniques: Gas tungsten arc welding (GTAW), gas metal arc welding (GMAW), and their applications.
- Sheet Metal Working: Bending, deep drawing, and press braking.
- Powder Metallurgy: Principles, processes, and applications.
- Casting Methods: Investment casting, shell molding, and centrifugal casting.
- Plastic Manufacturing Processes: Injection molding, blow molding, and extrusion.

Learning Outcomes:

Students will be able to identify suitable manufacturing processes for different components, understand process parameters, and demonstrate proficiency in operating related machinery.

### 2. Thermodynamics and Heat Engines

Scope and Objectives:

This subject aims to deepen students' understanding of thermodynamic principles, their applications in heat engines, and their significance in designing efficient mechanical systems.

Core Topics:

- Laws of Thermodynamics: First and second laws, entropy, and irreversibility.
- Thermodynamic Cycles: Carnot, Rankine, Otto, Diesel, and Brayton cycles.
- Heat Engines and Refrigeration: Working principles, efficiencies, and performance analysis.

- Air Standard Cycles: Analysis and applications.
- Heat Transfer Methods: Conduction, convection, and radiation basics.

Learning Outcomes:

Students will analyze thermodynamic cycles, calculate efficiencies, and evaluate the performance of heat engines and refrigeration systems.

### 3. Fluid Mechanics and Hydraulic Machines

Scope and Objectives:

This subject equips students with foundational knowledge of fluid properties, flow dynamics, and the operation of hydraulic machinery essential in various industries.

Core Topics:

- Fluid Properties: Density, viscosity, surface tension.
- Fluid Statics and Dynamics: Pascal's law, Bernoulli's theorem.
- Flow Measurement Devices: Venturi meter, Orifice meter.
- Hydraulic Pumps and Turbines: Types, working principles, and applications.
- Hydraulic System Components: Valves, pipes, pipelines.

Learning Outcomes:

Students will perform calculations related to fluid flow, select appropriate hydraulic machines, and understand their maintenance and operation.

### 4. Mechanical Measurement and Metrology

Scope and Objectives:

Precision measurement is vital in manufacturing; this subject emphasizes measurement techniques, instruments, and standards.

Topics Covered:

- Measurement of Length, Area, and Volume
- Linear and Angular Measurement Instruments: Vernier calipers, micrometers, sine bars.

- Gear and Thread Measurement
- Surface Roughness Measurement
- Limits, Fits, and Tolerances
- Coordinate Measuring Machines (CMM)

Learning Outcomes:

Students will be capable of selecting appropriate measurement instruments, ensuring quality control, and interpreting measurement data accurately.

## **5. Automation and CNC Technology (Optional / Elective)**

Scope and Objectives:

Given the industry's shift towards automation, this elective introduces students to programmable machinery, especially CNC machines.

Core Topics:

- Basics of Automation: Sensors, actuators, controllers.
- CNC Programming: G-code, M-code, setup, and operation.
- Tooling and Fixtures
- Automation in Manufacturing: Robotics, PLCs.

Learning Outcomes:

Students will understand CNC machining principles, write basic programs, and appreciate automation's role in modern manufacturing.

## **Supplementary Subjects and Skill Development**

Apart from core technical subjects, the syllabus includes supplementary areas that foster holistic skill development:

- Environmental Studies: Awareness about sustainable manufacturing practices.
- Engineering Drawing and CAD: Proficiency in technical drawing and computer-aided design tools.
- Workplace Safety and Maintenance: Ensuring safe working environments and effective equipment upkeep.

## Assessment and Examination Pattern

The MSBTE G Scheme Mechanical syllabus adopts a balanced evaluation system:

- Internal Assessments: Tests, quizzes, and practical evaluations conducted during the semester.
- End-Semester Examinations: Written exams covering theoretical concepts.
- Practical Evaluations: Based on laboratory work, projects, and viva voce.
- Project Work: Often incorporated as a semester-long project to demonstrate applied skills.

Assessment criteria are designed to test both conceptual understanding and practical competence, aligning with industry standards.

## Significance and Industry Relevance

The fifth semester syllabus's comprehensive design ensures that students are not only theoretically sound but also practically adept. The focus on advanced manufacturing, thermodynamics, fluid mechanics, and automation aligns with current industry trends, where innovation and efficiency are paramount.

Key Industry Benefits:

- Enhanced Employability: Students acquire skills in modern manufacturing techniques and automation tools, making them attractive to employers.
- Foundation for Further Studies: The curriculum prepares students for higher education or specialized certifications.
- Skill Enhancement: Practical modules ensure readiness for real-world challenges in mechanical engineering roles.

## Conclusion

The MSBTE G Scheme Mechanical syllabus for the fifth semester exemplifies a well-rounded, industry-aligned educational framework. Its detailed coverage of advanced manufacturing processes, thermodynamics, fluid mechanics, and automation ensures that diploma students are equipped with the necessary skills to excel in their careers. As the manufacturing landscape evolves with technological advancements, the curriculum's emphasis on practical skills and modern techniques positions students at the forefront of innovation. For aspiring mechanical engineers, mastering this syllabus offers a solid foundation to face industry challenges confidently and contribute meaningfully to the engineering sector.

### Final Thoughts:

For students and educators alike, understanding the intricacies of the MSBTE G Scheme Mechanical syllabus is crucial for academic success and professional growth. Regular updates and industry feedback continue to refine this curriculum, ensuring it remains relevant and comprehensive. Embracing this syllabus wholeheartedly paves the way for a promising career in mechanical engineering.

**QuestionAnswer** What are the key subjects covered in the MSBTE G Scheme Mechanical Syllabus for the fifth semester? The fifth semester of the MSBTE G Scheme Mechanical Syllabus primarily includes subjects such as Machine Design, Fluid Mechanics and Hydraulic Machines, CAD/CAM, Manufacturing Processes, and a project or internship component. How can students effectively prepare for the MSBTE G Scheme Mechanical Fifth Semester exams? Students should focus on understanding core concepts, practice previous years' question papers, participate in practicals and lab sessions thoroughly, and create detailed revision notes to strengthen their grasp of the syllabus. Are there any recent updates or changes in the MSBTE G Scheme Mechanical syllabus for the fifth semester? Yes, MSBTE periodically updates the syllabus to include newer technologies and industry practices. Students should refer to the official MSBTE website or circulars for the latest syllabus updates for the fifth semester. What are the best resources available for studying the MSBTE G Scheme Mechanical syllabus for the fifth semester? Recommended resources include the official MSBTE syllabus, reference textbooks, previous question papers, online tutorials, and coaching materials from reputed institutes to comprehensively cover the syllabus topics. How important are practical and project work in the fifth semester of MSBTE G Scheme Mechanical syllabus? Practical and project work are crucial for understanding real-world applications of theoretical concepts, gaining hands-on experience, and securing good grades. They also help in building skills needed for industry readiness.

**Related keywords:** msbte g scheme mechanical syllabus, fifth semester mechanical engineering, msbte syllabus 2023, msbte g scheme exam pattern, mechanical engineering syllabus msbte, msbte g scheme subjects, msbte mechanical syllabus pdf, msbte semester 5 syllabus, msbte g scheme curriculum, mechanical syllabus msbte fifth semester